

---

**Bypass control for heat exchanger networks based on frequency  
domain stability analysis**

**Abstract:**

**Key words:**

**1**

---

**E-mail**



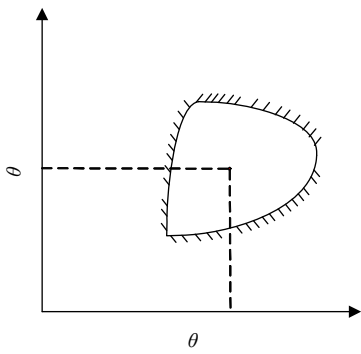
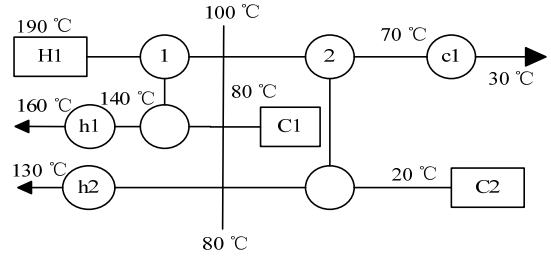
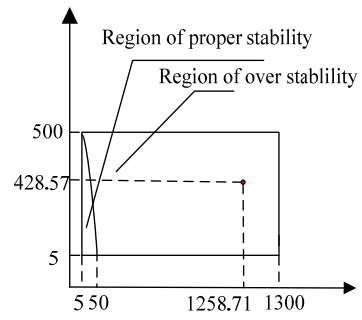
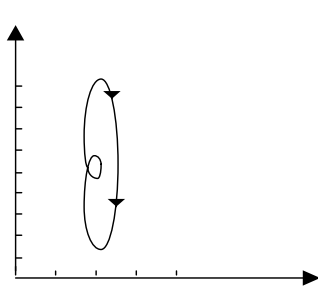


Table 1 Basic stream parameters

	°C	°C	°C
--	----	----	----



$\phi$



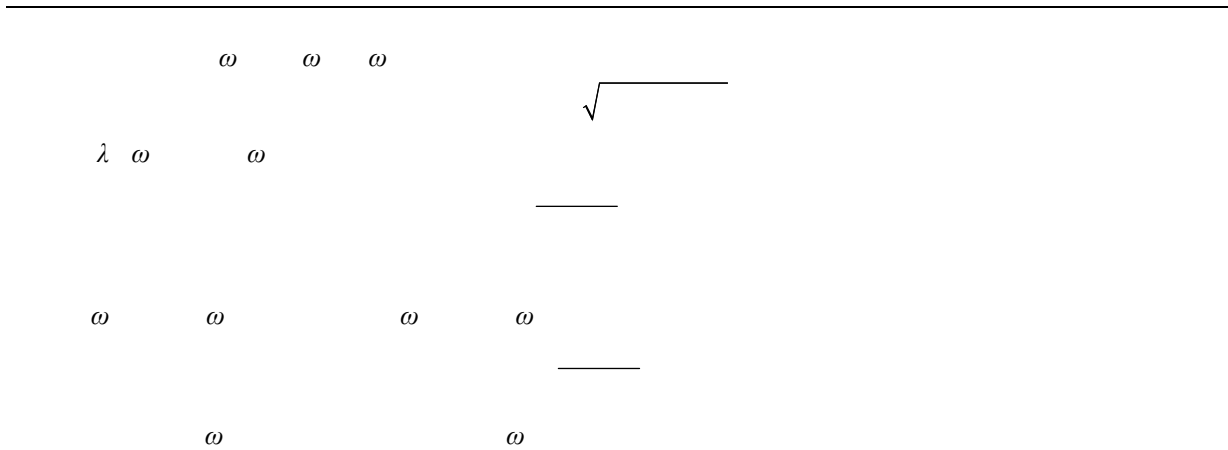
3  
3.1

$$\omega \quad \mathbf{G} \quad \mathbf{G} \quad \omega$$

$$\mathbf{G} \quad \omega \quad \mathbf{G} \quad \omega$$

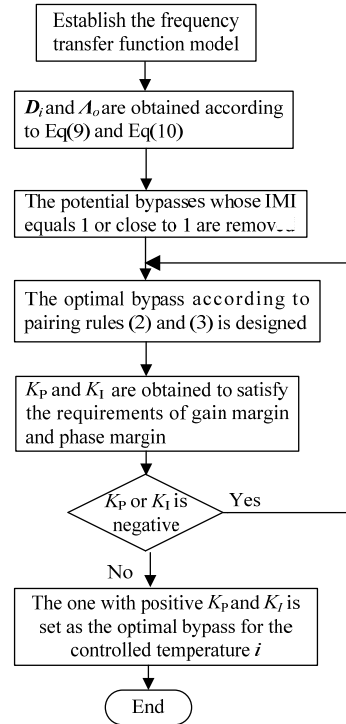
$$\omega$$

$\mathbf{G}$

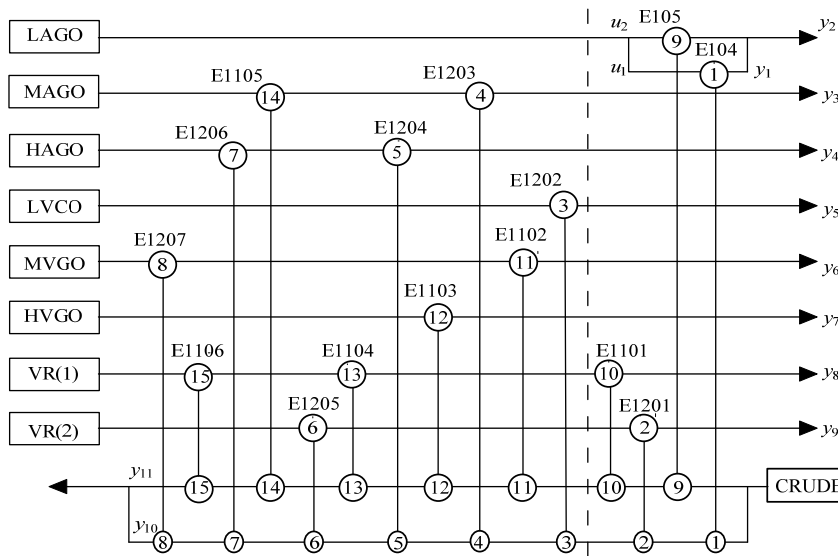


### 3.2

$\varphi$



4

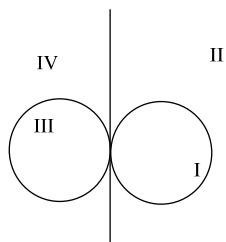
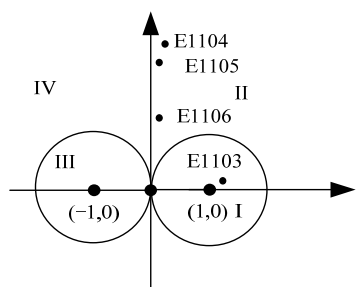


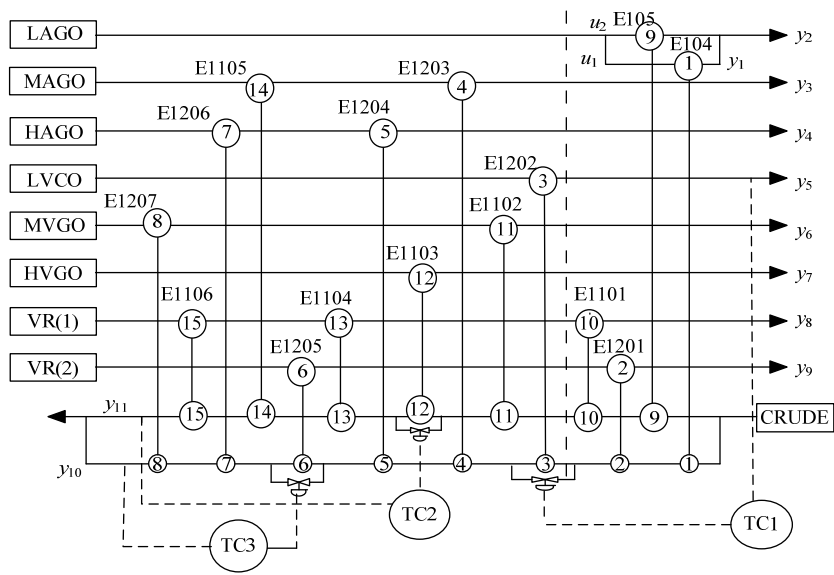
4.1

2

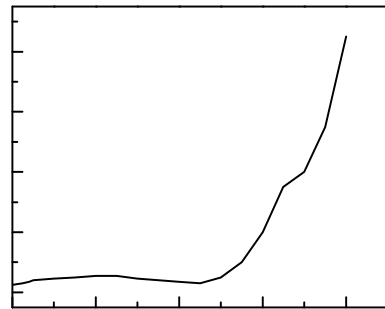
Table 2 Basic stream parameters of crude oil heat exchanger

)	
x	





4.2



5 PI

Table 5 PI parameters and stability margins


°C

6

Table 6 Comparison of control from different references




---

°C

°C

°C  
°C  
°C

°C  
°C  
°C

---

$G$

$G(\omega)$

$G^*(\omega)$       $G(\omega)$

$G(\omega)$

°C

°C

$\omega$

$\omega$

$\omega$

$\lambda$

$\varphi$

:

**CIESC Journal**

**CIESC Journal**

**Mathematische Annalen**

**AIChE Journal**

**Chemical Engineering and Processing: Process Intensification**

**Chemical Engineering Science**

**Chemical**

**Engineering Science**

**Automatic control principle**

**IEE Proceedings. Part D: Control Theory and**

**Applications**

$\mu$

**Automatic Control IEEE**

**Transactions on**

**IEE Proceedings. Part D: Control**

**Theory and Applications**

**Journal of Process Control**

**Journal of Process Control**

**Proceedings Volumes**

**IFAC**

---

Automatic Control IEEE Transactions on

CIESC Journal

AICHE Journal

AICHE Journal

Computers &

Chemical Engineering

Computers & Chemical Engineering

Journal of Chemical

Engineering of Chinese Universities

Industrial

& Engineering Chemistry Research

Industrial and

Engineering Chemistry Research

CIESC Journal

Industrial and Engineering Chemistry Research

Computer Aided Chemical Engineering

Industrial

and Engineering Chemistry Research

Applied Thermal Engineering

Energy

Ĉ

Applied Thermal Engineering

Journal

of Tsinghua University (Natural Science Edition)

Chemical process dynamics

Control Theory and Applications

Computers and Chemical

Engineering

Energy

Journal of Chemical Industry and Engineering (China)